



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3935-1
Job Sheet 169606



Part No: D3935-1

Job Qty: 1 ea

Part Name: Pylon Wall Protector, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/14/17

Job Tracking No:

Due Date: 12/29/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Heliqwest International (CHQWE02)

11915 Airport Way, Suite 6 Broomfield, CO, 80021 USA ph:(303) 469-2932

Note: DWG REV B

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/28/17	0.00	0.00	Start Up Waterjet		SL
100	Waterjet	1 pcs		12/29/17	0.37	0.30	Waterjet1		SL
110	QC	1 pcs		12/29/17	0.00	0.00	QC2 Waterjet-3		SL
120	QC	1 pcs		12/29/17	0.00	0.00	QC8-3		SL
130	Packaging	1 pcs		12/29/17	0.00	0.00	Packaging3		SL
140	QC21-SA	1 Ea		12/29/17	0.00	0.00	QC21		SL

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MLEXS.125-F60029-04 PM137737	9	5,535	0	0

Part Specifications

Specifications could not be found.

Plex 12/14/17 3:02 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION	AGAINST DEPARTMENT/PROCESS				
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐		

Date : _____	Step #: _____	QTY Effective : _____	MRB (QSI042) Approval _____
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Description Work Order _____

Mfg Date: 12/15/17
Job No: 169606

Start up Operation

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PART NO:
Revision:
Operation:
Change No:

Completed By _____

Lead hand / Supervisor
Approval Verification _____

QC / QA Coordinator
Approval _____

Root Cause			
Environment ☐	No Re-verification ☐	Pre ☐	
Design ☐	Operator ☐	Ben ☐	
Doc/Data ☐	Offset/Setup ☐	Cen ☐	
Equip/Tooling ☐	Supplier ☐	Crac ☐	
Handling/Pre ☐	Training ☐	Crim ☐	
Material ☐	Use for Testing ☐	Cuff. ☐	
Internal Transport ☐	Poor Information ☐	Crushing ☐	
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	
Past Expiry Date ☐	Manufacturing Process ☐		
Misidentified ☐	Past Due ☐		
		OTHER : _____	

DART AEROSPACE
S023255
Pylon Wall Protector, LH

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DART AEROSPACE LTD		Work Order: 169606
Description: Pylon Wall Protector, LH		Part Number: D3935-1
Inspection Dwg: D3935 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
8.05	+/-0.030	8.05	1		WPC-02	
15.05	+/-0.030	15.05	1		12pc	
19.00	+/-0.030	19.00	1			
19.25	+/-0.030	19.25	1			
20.25	+/-0.030	20.25	1			
23.25	+/-0.030	23.25	1			
24.35	+/-0.030	24.35	1			
29.25	+/-0.030	29.25	1			
32.75	+/-0.030	32.75	1			
1.00	+/-0.030	1.00	1			
3.50	+/-0.030	3.50	1			
9.00	+/-0.030	9.00	1			
17.00	+/-0.030	17.00	1			
18.50	+/-0.030	18.50	1			
33.40	+/-0.030	33.40	1			
34.25	+/-0.030	34.25	1			
34.60	+/-0.030	34.60	1			
34.72	+/-0.030	34.72	1			
22.85	+/-0.030	22.85	1			
19.15	+/-0.030	19.15	1			
35.39	+/-0.030	35.39	1			
Q125	+/-0.010	0.125	1			

Measured by: SC	Audited by: DAB 388	Preliminary Approval:	N/A
Date: 17/12/15	Date: DEC 18 2017	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	09.06.22	New Issue	KJ	
B	10.08.18	Dwg Rev updated	KJ	